BAGFAŞ PORT GAS MEASUREMENT AND DEGASSING OPERATIONS PROCEDURE

1. OBJECTIVE:

a) The Port of BAGFAS is specified in the Directive on the Classification of Hazardous Products of United Nations (UN) in ships or sea vehicles; tanks, storage spaces for flammable, explosive and toxic substances in solid, liquid, gas, aerosol form and enclosed spaces and pipelines at the ends of such spaces, before and after the construction, modification, maintenance, repair or dismantling operations, to determine the responsibilities of the officers who make measurements in order to ensure safe entry into the dangerous neighbourhood to be treated and cold or hot work in terms of occupational health and safety and environmental safety.

2. DEFINITIONS:

a)Aerosol: Multi-phase systems consisting of very small solid or liquid particles suspended in air or any gas in the environment, b) Subcontractor: An employer is a natural or legal person or legal entity that engages in business involving the production of goods or services carried out at the workplace or in a part of the main business of the employer and whose work requires professional expertise, institutions and organizations that are not personality, c) Residual gas: Any flammable, explosive, toxic or choking gas present in closed or hazardous location, c) Noble gas: The non-chemical reaction gas (He, Ne, Ar, Kr, Xe, Rn) d) Minister: Minister of Transport, Maritime Affairs and Communications e) Gas: Tanks, containers, etc., which are usually in a fixed shape and not in a specific volume but depending on the values of pressure and temperature. liquid or solid material which can be spread so as to fill the closed spaces indefinitely, does not resist the shape change and expands under the influence of pressure and / or temperature changes f) Discharge certificate: As the gas concentration in closed or dangerous areas is measured using measuring devices manufactured for this purpose and calibrated in accordance with the operating instructions, it is safe enough for explosion, fire and working health to ensure safe entry, signed by the Degassing expert and signed, g) Degassing measurement: Measuring and measuring the concentration of gas in closed or dangerous areas using callipers manufactured for this purpose and calibrated in accordance with the instructions for use, at the time of measurement, the said spaces are suffused, toxic, explosive and / or flammable, hot / the measurement process to determine whether it is safe enough for similar transactions g) Degassing expert: Engineer, chemist, mechanical engineer, ship engineer, ship engineer, engineering engineer or science faculty who have graduated from undergraduate level teaching at universities have worked at a shipyard or ship for at least two years or have worked at maintenance, repair or ship dismantling facility for at least two years those who graduated

DATE OF PREPARATION	APPROVED BY	
	Factory Manager	

from the maritime faculties of universities and worked as first officers in oil / petroleum derivative tanks, chemical, LNG, LPG tankers for at least two years and the personnel determined by the Administration and assigned to supervision completed the given degassing training the applicant with the certificate, the person who has obtained the Certified Degassing Expert Certificate, h) Degassing expert support staff: Those who are teaching associate degree at universities or graduates of vocational high schools in chemistry, machinery, shipbuilding, ship machinery business, marine transportation enterprise, shipbuilding, ship management or occupational health and safety departments and those assigned by the Administration the personnel who have received the certificate of completion of the degassing training and the applicant who has received the Certificate of Support Personnel of the Degassing Expert, 1) Vessel: Any boat which is able to navigate with other equipment from the sea regardless of its name, tonnage and purpose of use, i) Ship engineer: Engineer who can register to ship engineer's room, j) Officer: ship master, demineralist, occupational safety expert, maintenance supervisor or plant official k) IMO: International Maritime Organization, l) Administration: General Directorate of Shipyards and Coastal Affairs, Ministry of Transport, Maritime Affairs and Communications, m) Inertation: Switching the environment from a flammable or reactive state to a safe state by means of addition of inert gas to reduce the rate of oxygen in the air to such an extent that gas or liquid vapours are not burned, n) Inert gas: The type of gas that does not enter the chemical reaction under certain conditions, o) Closed area: Tanks, pipelines, cargo warehouses, rudder fans, fully enclosed hatches, covered railing, dad and similar enclosed spaces, ö) LEL: Lowest explosion limit, p) Port Authority: Ministry of Transport, Maritime Affairs and Communications Port Authorities, r) PEL: Permissible exposure limit, s) Hot Work: Operation using spark or heat generating tools, tools and devices, operations performed with open flame, and operation of raising the ambient temperature, s) Cold Work: The use of spark or heat generating tools, devices and devices that may cause flash, explosion and fire hazard, open flame operation and operation without elevated ambient temperature, t) Water vehicle: Any type of vehicle and structure which can be floated outside the ship and used in accordance with the intended use, u) Hazardous area: Strong, liquid, gas, aerosol containers containing flammable, explosive, poisonous or stiffening substances, tanks and continuous enclosed spaces and pipelines, ü) Facility: Shipyard, boat manufacturing place, berth or ship recycling site, v) Plant Authority: Shipyard, boating place, haulage place or owner of the ship recycling site or authorized by the owner, y) VOC: Volatile organic compounds.

3. RULES:

DATE OF PREPARATION	APPROVED BY
	Factory Manager

- a) IMO's International Code on Dangerous Shipments Carried by Sea; vessels and water vehicles carrying flammable, explosive, poisonous or stiffening substances in the form of cargo, slop, waste or residue in gas tanks or compartments stored for the purpose of cooling the cargo of the cargo can not approach the facility until they have been demineralized. (2) Ships and water crafts which have been inerted in cargo volumes or other volumes within the ship's premises shall not enter the facility.
- **b**) Desalination procedures to be carried out at anchorage areas may be exempted with the permission of the Port Authority in cases where vessels and water vehicles are required to enter emergency service due to danger of sinking or very serious damage. However, in such cases, before the vessels arrive at the facilities and after they approach the ship, the ship master and the contracting officer signing the contract shall be entrusted to the Port Authority that all kinds of life, property and environmental safety shall be taken by the said facilities and ship master and necessary gas measurements shall be made
- c) No closed or dangerous places can be entered without arranging the discharge document. After the discharge document has been issued; the installation authority or the work security expert gives the safe entrance permit to the closed or dangerous places in the ships and watercraft which have the purpose of construction, modification, maintenance, repair or disassembly. In the case of vessels in the area of iron, the ship's master gives the safe entry permit in the case of the discharge document.
- d) Gas measurements shall be carried out by the degassing expert or the degassing expert support person in the closed or dangerous places of the vessels or water vehicles to be closed or in dangerous places, hot or cold working, before such work and operations.
- e) Before the discharge expert has issued the discharge certificate; in writing, from the plant authority or work safety expert, or from the ship if at anchor, if the appropriate fire fighting equipment is available for use, that adequate lighting is provided by lighting equipment, that all measures for the safety of life and property have been taken and that appropriate personal protective equipment has been fitted to the personnel.
- f) In situations where the ambient atmosphere varies, adequate ventilation must be provided without interruption. This should be checked in coordination with the plant authority or work safety expert in the initial and periodic measurements to be taken by the degassing expert.
- g) If hot or cold operation is interrupted in enclosed or hazardous areas, the gas measurements are repeated before resuming operation. In any case, measurements made by the degassing specialist can not exceed the validity period of 8 hours.
- h) The validity period of the certificate can not exceed 8 hours on vessels and water vehicles that have obtained the certificate of desalination for approaching to Facility.
- i)Form-003 will be filled up before commencing hot work.

DATE OF PREPARATION	APPROVED BY
	Factory Manager



j)Gas free operations are not carried out in BAGFAŞ port except force major.If there is an obligation ships master is responsible from the operation.

EK-I												
					Gen-Fr	ee Certific						
Ru belge Gené ve Su Araçlanının Gazdan Arındırı					certificate i	t itteed and	er proxisions of the	Regula	tions For The Go	o-feering of Ships and H	ater Crafts.	
Gemi / Su Aracı Île Îlgili Ge Adı/Name	enel Bi	lgiler/	Inform	ation Ab	out the S	hip/Wate	r Craft					
Donatanı / Owner						+						
Gros Tonajı / Gross Tonnage						+-						
Bayrağı / Flag						+						
Bağlama Limanı / Port of Reg	ister											
Gazdan Arındırma Belgesin	in Ne 1	Гір Ві	r İşlem	Îçin		Giri	iş Müsaades	si/E	ntry Permit			
Îstendiği:							uk İşlem/					
This Certificate Issued For:						Sica	ak Îşlem/ <i>H</i>					
İlk Ölçüm Tarih ve Saati							gg/aa	уууу	y	ss:d		
First Measurement Date And Time Tesise Girmeye Uygundur						Eve	dd/mm/		House	hhon	NI/A	
Eligible To Enter A Facility						Yes			Hayır No		Not Applicable	
Ölçüm Yapılan ve Gazdan	Pat	dayıcı, Pa	rliyia, B	oğucu vey olar	ya Zehirley							
Arındırma Belgesinin Geçerli		Explorin			onic Gaser		. f	١.,		2.5		
Olduğu Kapalı/Tehlikeli		ō	LÇÜM S	ONUÇLA	RI		**Kapah Bohme Smin Endoare Space Cangon	Ě	Kategoriai Siglicy Category	Special Control	Bho Bho	
Mahaller		ME	ISUREM	ENT RES	ULTS		18489		389	1	Serial May	
Gas Measured And Certified Enclosed / Dangerous	ی	-	_	_	0 6	* =		\vdash	$\neg \neg$	Mahalle Ond Apidiamahr Ammadons for The Space	Chana Cayobapinein Bagban Garrisysian Seriika Nameni Marania Anton Hos Ayensian Anton Hos Cayofon Pe Akament Awardi ana neo Cayofon & Markey	
Enclosed / Dangerous Spaces	MIN.	O ₅ % Vol	coppm	£	Voc	Diğer Oder Gar	HIHIHI		2-3-4-5	Med	Part of the state	
	•	8	ğ	2		ð		Ι ຶ		Method	Chan Nam Chan	
			_	\vdash	\vdash			\vdash	-+			
1-												
			<u> </u>	L				L				
2												
					\vdash			\vdash				
>												
4												
					\vdash			\vdash				
5												
					\sqcup			_				
6												
*												
					\Box			\vdash				
7-												
				_	\vdash			_				
_												
					П							
9-												
			_	\vdash	$\vdash\vdash\vdash$			\vdash	-+		+	
10-												
			<u> </u>	<u> </u>				L				
GENEL AÇIKLAMALAR, ÖZEL DÜRÜMLAR, UYARILAR												
General Instructions / Europtions / Warnings												
Sürekli ve Periyodik Ölçüme Gerek Var mı?					Evet	t			Hayır			
Do You Need Continuous And Periodical Measurement					Yes				No			
Sürekli ve Periyodik Olarak Yapılan Ölçümlerde Yeniden					1				4			
Ölçüm Yapılması Gereken (Gün ve	Saat				2 5						
Remeasurement Date And Time For Measurements	Continu	ous And	Periodi	cal		3				6		
Ölçüm Aletinin Markası Brand of Measuring Set												
Ölçüm Aletinin Seri Numarası					\vdash							
Serial Number of Measuring Set					<u></u>							
Ölçüm Aletinin Son Kalibrasyon Tarihi												
Last Calibration Date of Measuring Set								Gazdan Arındı	rma Uzmani			
Tesis Yetkilisi/Görevli/Ka	ptan									Gas-Free	Expert	
Facility Executive/Person in Char- lmra	ge/Captate	•								Sertifika N Certificate		
Signature										lmo Signa	ra .	

DATE OF PREPARATION	APPROVED BY
	Factory Manager



Sıcak Çalışmaya Uygunluk Belgesi Certificate of Conformity for Hot Work

İlgili kapalı veya tehlikeli mahallerde yapılacak olan sıcak çalışmalara aşağıda yer alan koşullar ve bilgiler dahilinde müsaade verilebilir. Hot works can be permitted in the enclosed and dangerous spaces in accordance with below conditions and informations

Sica	k Çalışmanın Yeri (Hot work le					
Num	ara (Number)	Name of Space)	Mahall	in Yeri (Loca	tion of Space)	
<u> </u>				-		
				 		
	k Çalışmayı Yapacak Personoldi mi?	ele Bilgi	Evet Yes	П	Hayır No	
	ld1 m1? e workers keep informed for hot wo	rk	163		110	
	evli Tarafından Yapılan Kont ols and assesments carried out by t	he person in charge				
1	Çalışma mahalleri gaz ölçü kontrol edildi mi? Do work spaces be controlled wit	Evet Yes			ayır No	
2	İçerisine girilebilir kapalı ve mahaller sıcak işlem için te Do enclosed and dangerous space permission to enter, be cleaned fo			ı		
3	İçerisine girilemeyen kapalı veya tehlikeli mahallerde sıcak çalışma yapılacak ise				ı	
4	Boru devreleri körlendi mi? Do pipe lines be blanked			I		
5	Sıcak çalışma yapılacak ala derecede yangın söndürücü Is there enough fire extinguisher			I		
6	Özel şartlar veya önlemler Special conditions and precaution					

DATE OF PREPARATION	APPROVED BY
	Factory Manager



Procedure No:003

DATE OF PREPARATION	APPROVED BY	
	Factory Manager	



Soğuk Çalışma / Emniyetli Giriş İçin Uygunluk Belgesi Certificate of Conformity for Cold Work / Entry Permit

İlgili kapalı veya tehlikeli mahallerde yapılacak olan soğuk çalışmalara / bu mahallere emniyetli girişe aşağıda yer alan koşullar ve bilgiler dâhilinde müsaade verilebilir.

Cold works / safe entry permit can be permitted in the enclosed and dangerous spaces in accordance with below conditions and informations.

	ık Çalışma / Emniyetli Gir nations About Cold Work / Entry		:			
Num	ara (Number)	Mahallin Adı (Nam	ne of Space)	Mahallin Y	eri (Location of S	pace)
				 		
Soğu mi?	ık çalışmayı yapacak perso	onele bilgi verildi	Evet Yes	П	Hayır No	П
	e workers keep informed for col	d work		_		_
	evli Tarafından Yapılan Ko ols And Assesments Carried Ou					
	Tehlikeli veya kapalı ma Enclosed and dangerous space					
	Yıkanmıs mı?		Evet		Havir	
	Washed		Yes	Ш	No	
	Süpürülmüş mü?		Evet		Hayır	
1	Swept		Yes		No	ш
	Dreyn edilmiş mi?		Evet		Hayır	
	Drained		Yes		No	
	Diğer hususlar					
	Other issues	1.1.110	T		**	
2	Müsaade edilen mahaller	deki valiler	Evet Yes		Hayır No	
2	kapatıldı mı?		res	ш	No	ш
	Do the valves be closed in per	milled spaces	37		to an item a	f = 1.1 =
			Yerin	1 Ad1 The Space	İçerdiği N Conter	
	Tehlikeli veya kapalı ma		Name Of 1	ine space	Conte	its
3	kullanımında içerdiği ma					
Substances contained in enclosed or dangerous spaces						
	7					
4	Özel şartlar veya önlemler Special conditions and precautions					
,	Tesin Yetkilisii/Gteevld/Kaptan Gazility Euccustve/Ferson in Charge/Captain Inva Signature				Gazdan Arındırma Uzu Gaz-Free Expert Sertifika Numurası Certificate Number İmza Samattare	

DATE OF PREPARATION	APPROVED BY
	Factory Manager